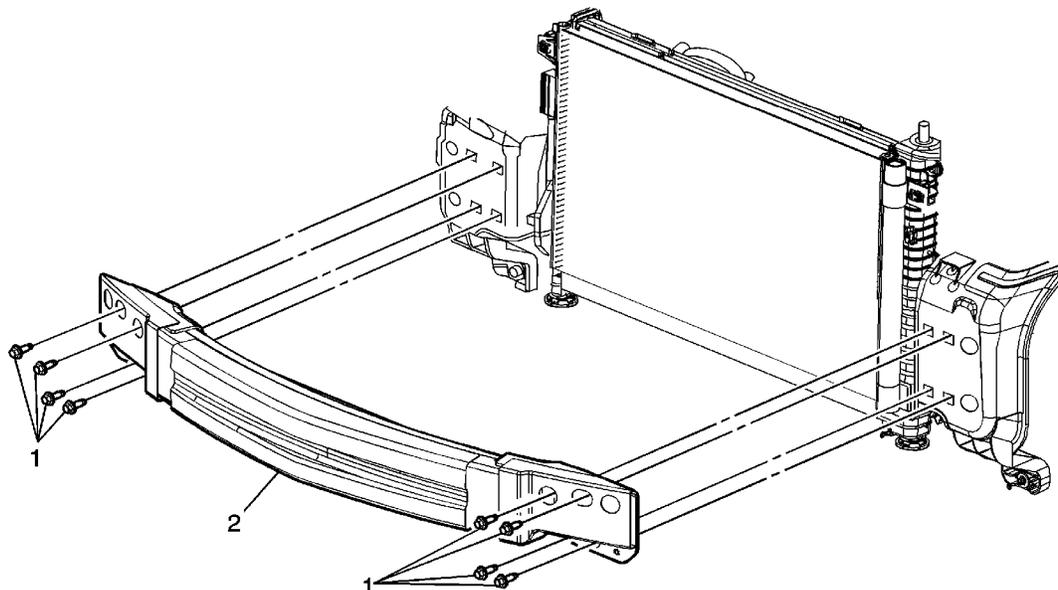


Fastener Tightening Specifications

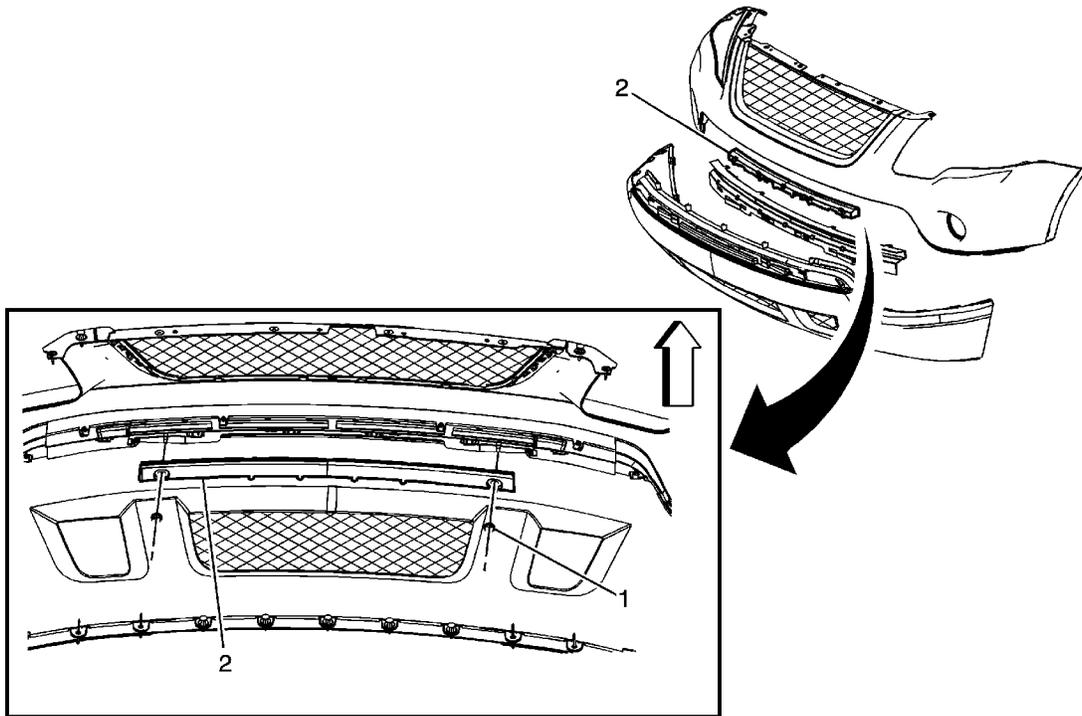
Application	Specification	
	Metric	English
Front Bumper Air Deflector Screw/Bolt	2 N·m	18 lb in
Front Bumper Fascia Bolts	10 N·m	89 lb in
Front Bumper Fascia Shield Screw	2 N·m	18 lb in
Front Bumper Impact Bar Bolts	30 N·m	22 lb ft
Rear Bumper Fascia (Inside Wheel Well) Bolts	10 N·m	89 lb in
Rear Bumper Fascia Center Bracket Bolts	10 N·m	89 lb in
Rear Bumper Fascia Retainers	2 N·m	18 lb in
Rear Bumper Fascia Side Bracket Bolts	7 N·m	62 lb in
Rear Bumper Fascia Screws	2 N·m	18 lb in
Rear Bumper Fascia Tail Lamp Pocket Screws	2 N·m	18 lb in
Rear Bumper Fascia Upper Bracket Bolts	10 N·m	89 lb in
Rear Bumper Impact Bar Bolts	30 N·m	22 lb ft

Front Bumper Impact Bar Replacement



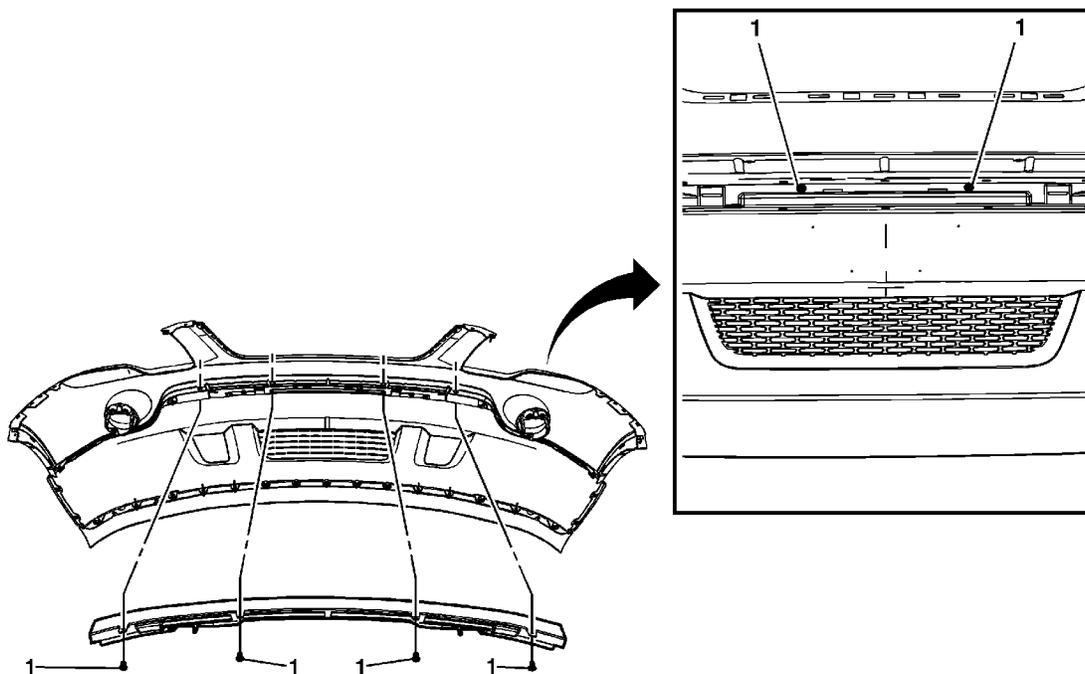
Callout	Component Name
<p>Preliminary Procedure</p>	
<p>Remove the bumper fascia. Refer to Front Bumper Fascia Replacement.</p>	
<p>1</p>	<p>Front Bumper Impact Bar Bracket Bolt (Qty: 6)</p> <p>Caution: Refer to Fastener Caution in the Preface section.</p> <p>Tighten 50 N·m (37 lb ft)</p>
<p>2</p>	<p>Front Bumper Impact Bar</p> <p>Procedure</p> <ul style="list-style-type: none"> • Disconnect the electrical connectors/harnesses as needed. • Transfer any parts as needed. • Remove right and left side air baffle attached at the impact bar.

Front Bumper Center Filler Replacement (Acadia, Enclave)



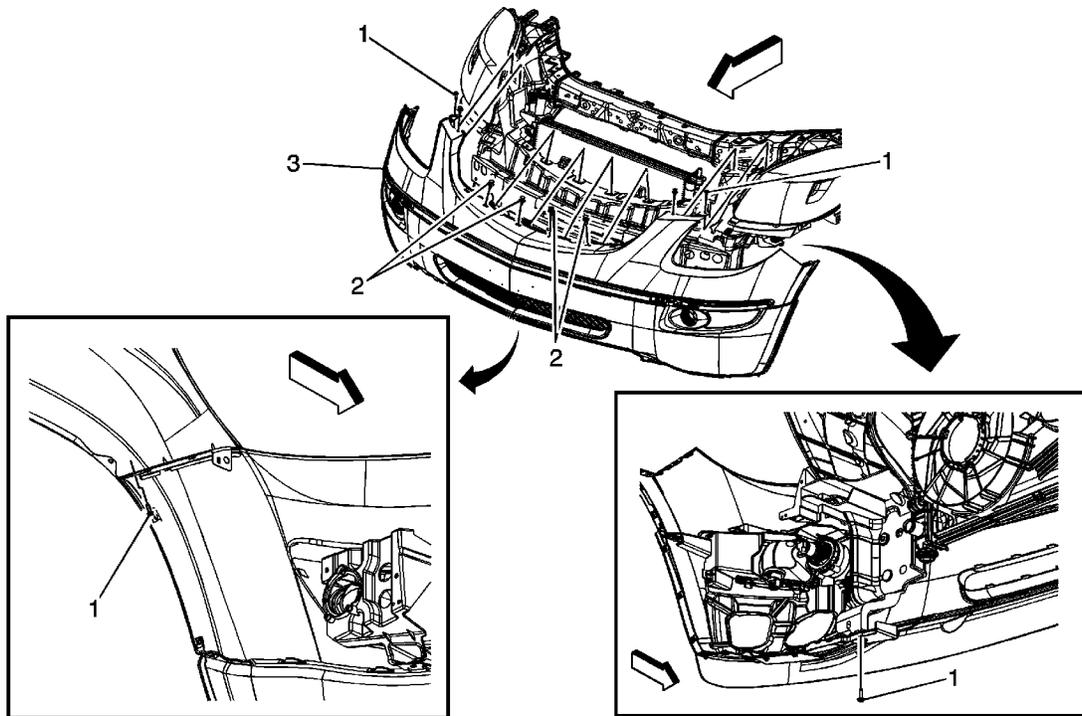
Callout	Component Name
Preliminary Procedure	
Remove the front fascia. Refer to Front Bumper Fascia Replacement .	
1	Bumper Filler Front Side Bolt (Qty: 2) Caution: Refer to Fastener Caution in the Preface section. Tighten 3 N·m (27 lb in)
2	Bumper Filler Front Side

Radiator Grille Support Reinforcement Replacement (Acadia, Enclave)



Callout	Component Name
<p>Preliminary Procedures</p> <ol style="list-style-type: none"> 1. Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement. 2. Remove the front bumper center filler. Refer to Front Bumper Center Filler Replacement. 3. Remove the front bumper molding. Refer to Front Bumper Fascia Molding Replacement. 	
1	<p>Front Fascia Reinforcement Screw (Qty: 6)</p> <p>Caution: Refer to Fastener Caution in the Preface section.</p> <p>Tighten 7 N·m (62 lb in)</p>
2	Front Fascia Reinforcement

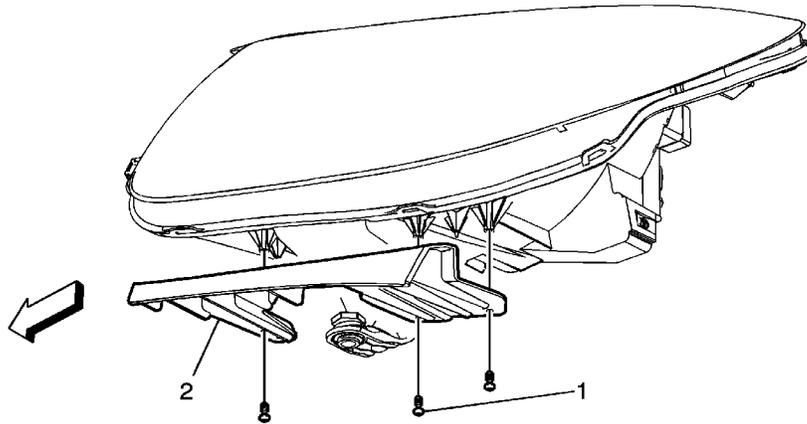
Front Bumper Fascia Replacement (Enclave)



Callout	Component Name
<p>Preliminary Procedures</p> <ol style="list-style-type: none"> 1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle. 2. Remove the front compartment sight shield. Refer to Front Compartment Sight Shields Replacement. 3. Remove the front wheelhouse liner. Refer to Front Wheelhouse Front Liner Replacement. 	
1	<p>Front Fascia Bolt (Qty: 16)</p> <p>Caution: Refer to Fastener Caution in the Preface section.</p> <p>Tighten 2 N·m (18 lb in)</p>
2	<p>Front Fascia Retainer (Qty: 4)</p>
3	<p>Front Fascia</p> <p>Procedure</p> <ol style="list-style-type: none"> 1. Drill out the license plate bracket rivets, if equipped.

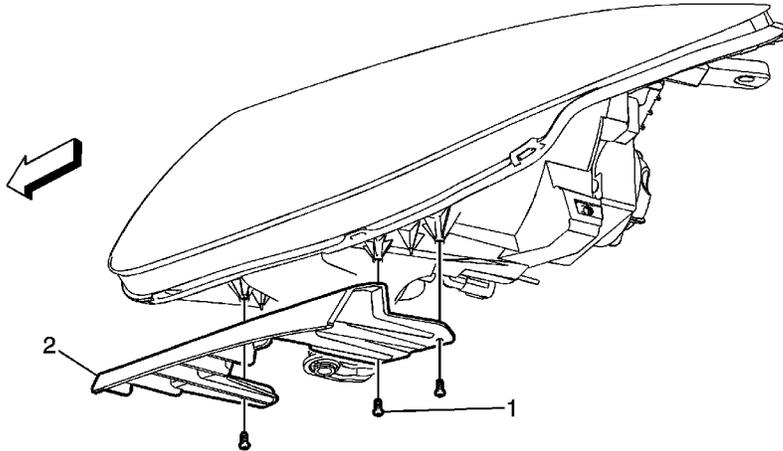
2. Disconnect any electrical connectors.
3. Transfer components as necessary.
4. Pull forward to remove the front bumper fascia.

Headlamp and Front End Fascia Mount Panel Replacement (AFS Enclave)



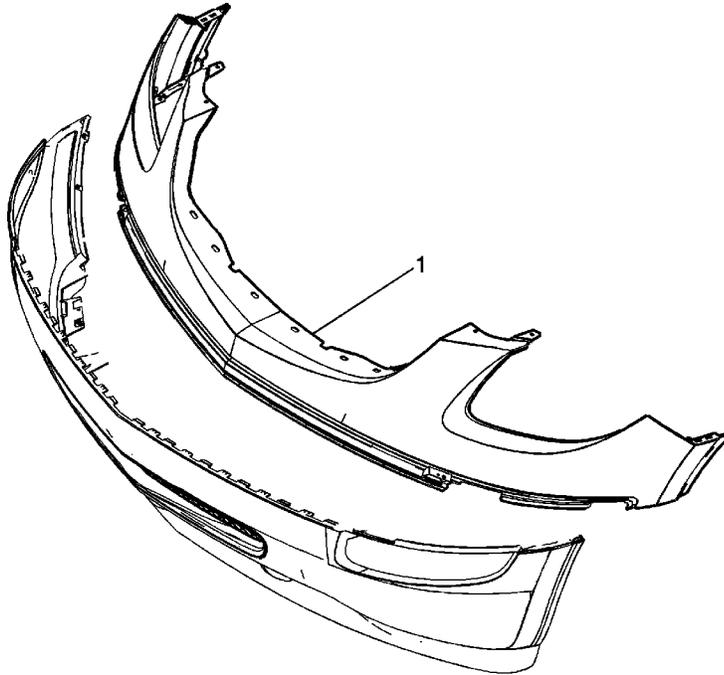
Callout	Component Name
Procedure	
Remove the headlamp capsule. Refer to Headlamp Capsule Replacement .	
1	Headlamp and Front Bumper Fascia Mounting Panel Support Screws (Qty: 3) Caution: Refer to Fastener Caution in the Preface section. Tighten Tighten the screws to 2 N·m (18 lb in)
2	Headlamp and Front Bumper Fascia Mounting Panel Support

Headlamp and Front End Fascia Mount Panel Replacement (Base Enclave)



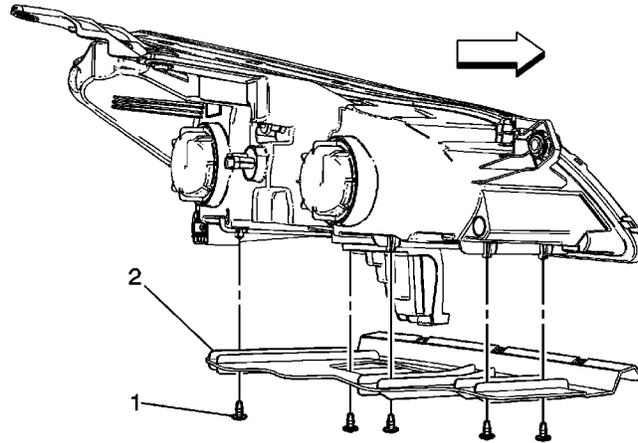
Callout	Component Name
Procedure	
Remove the headlamp assembly. Refer to Headlamp Replacement .	
1	Headlamp and Front Bumper Fascia Mounting Panel Support Screws (Qty: 3) Caution: Refer to Fastener Caution in the Preface section. Tighten Tighten the screws to 2 N·m (18 lb in)
2	Headlamp and Front Bumper Fascia Mounting Panel Support

Front Bumper Upper Fascia Replacement (Enclave)



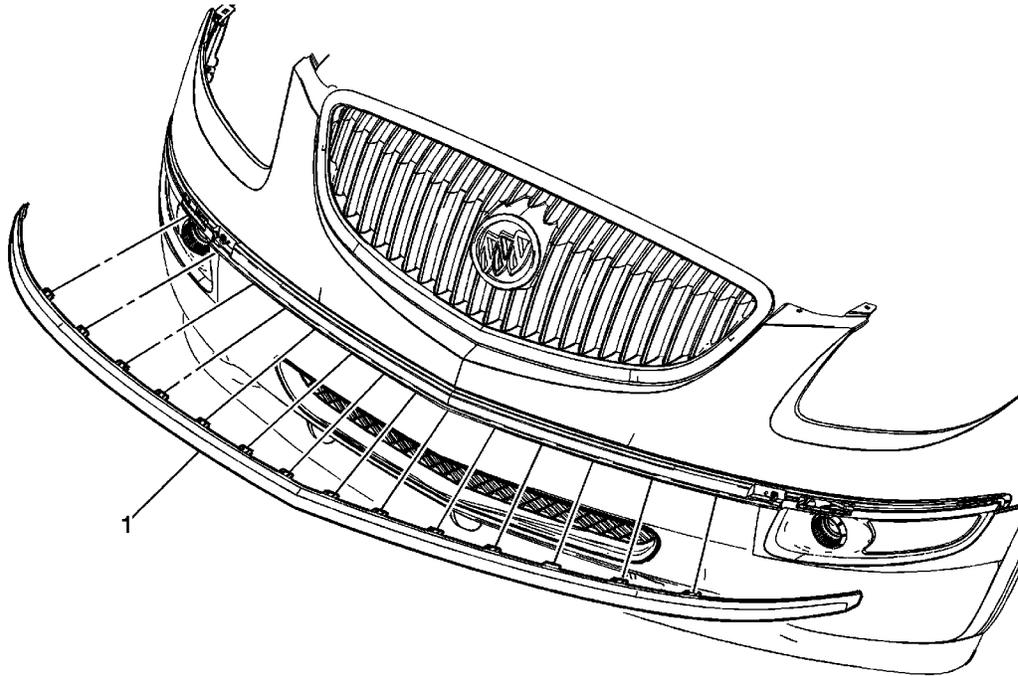
Callout	Component Name
Preliminary Procedures	
Remove the front fascia. Refer to Front Bumper Fascia Replacement	
1	Front Bumper Upper Fascia Tip Unbolt upper fascia from lower.

Front Bumper Fascia Headlamp Opening Flange Support Replacement (With and without TVP)



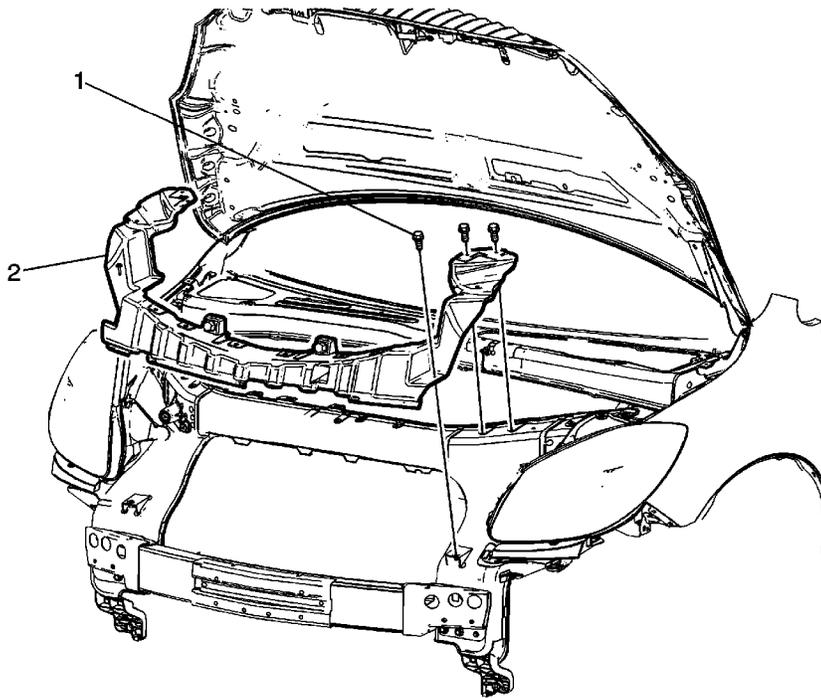
Callout	Component Name
Procedure	
Remove the headlamp assembly. Refer to Headlamp Replacement .	
1	Front Bumper Fascia Headlamp Opening Flange Support Screw (Qty: 6) Caution: Refer to Fastener Caution in the Preface section. Tighten Hand tighten the screws.
2	Front Bumper Fascia Headlamp Opening Flange Support

Front Bumper Fascia Molding Replacement (Enclave)



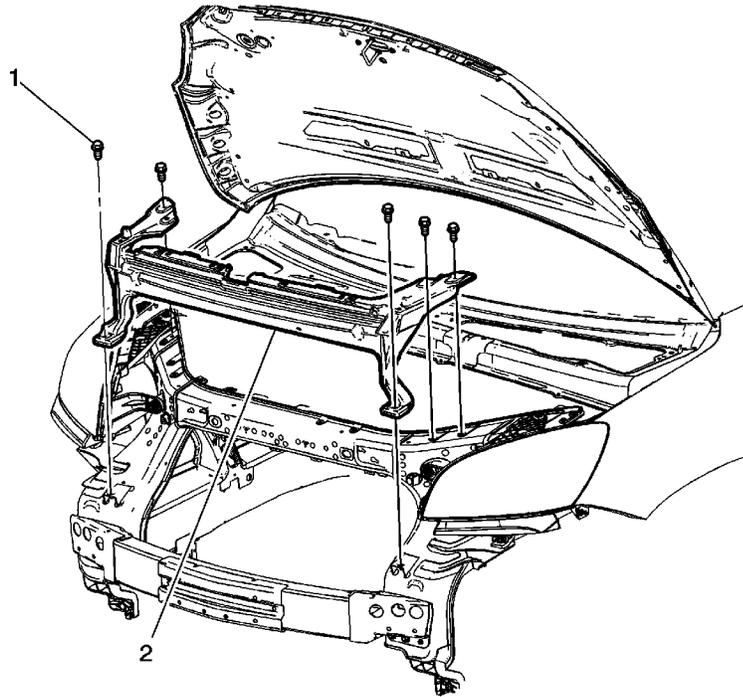
Callout	Component Name
1	Front Bumper Fascia Molding Tip Gently pull on the molding.

Front Bumper Fascia Upper Support Replacement (Enclave)



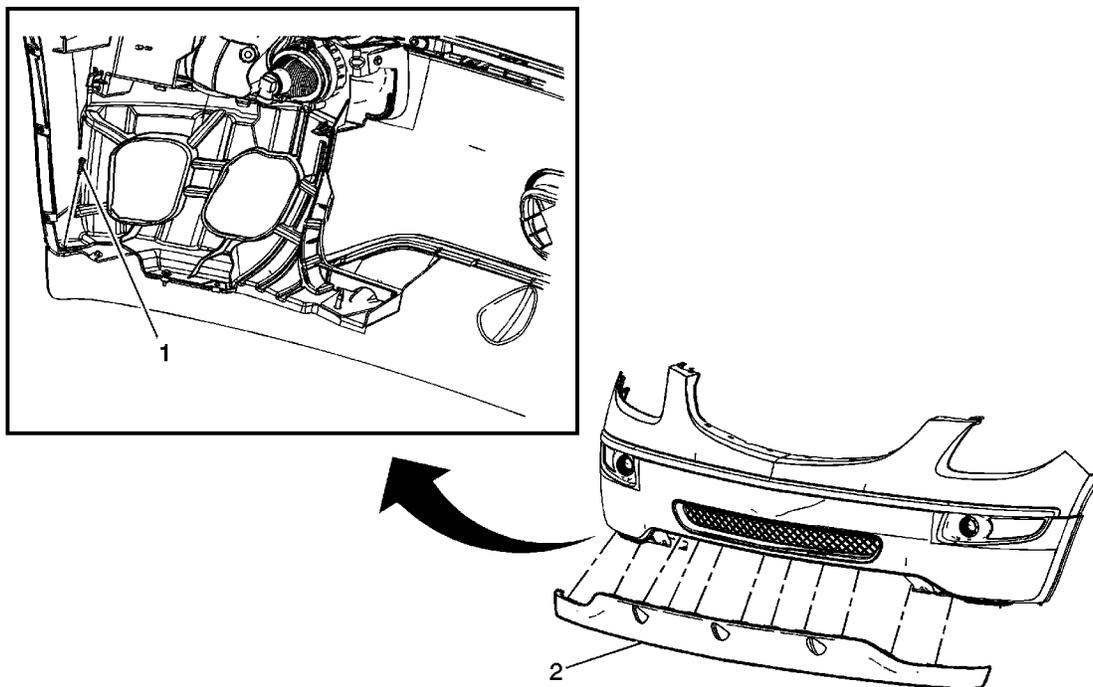
Callout	Component Name
<p>Preliminary Procedures</p> <ol style="list-style-type: none"> 1. Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement. 2. Remove the hood primary and secondary latch. Refer to Hood Primary and Secondary Latch Replacement. 3. Remove the radiator upper support mounting bolts and position rearward. 	
1	<p>Front Bumper Fascia Support Bolt (Qty: 6)</p> <p>Caution: Refer to Fastener Caution in the Preface section.</p> <p>Tighten 10 N·m (89 lb in)</p>
2	<p>Front Bumper Fascia Support</p>

Front Bumper Fascia Upper Support Replacement (Outlook, Acadia)



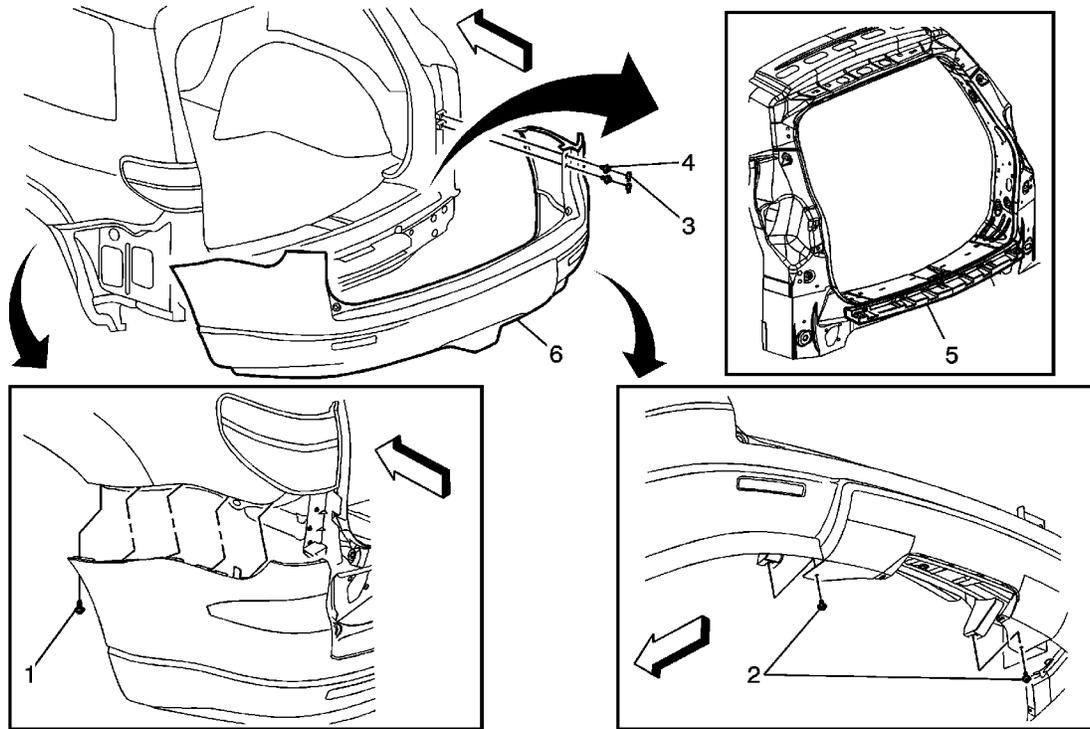
Callout	Component Name
Preliminary Procedures	
1. Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement . 2. Remove the hood latch support. Refer to Hood Latch Support Replacement . 3. Remove the radiator upper support mounting bolts and position rearward.	
1	Front Bumper Fascia Support Bolt (Qty: 6) Caution: Refer to Fastener Caution in the Preface section. Tighten 10 N·m (89 lb in)
2	Front Bumper Fascia Support

Front Air Deflector Replacement (Enclave)



Callout	Component Name
Preliminary Procedures <ol style="list-style-type: none"> 1. Remove the Parking and Front Fog Lamp Bracket. Refer to Parking and Front Fog Lamp Bracket Replacement. 2. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle. 	
1	Front Bumper Air Deflector Bolts (Qty: 2) Caution: Refer to Fastener Caution in the Preface section. Tighten 2 mm N·m (0.79 lb in)
2	Front Bumper Fascia Air Deflector

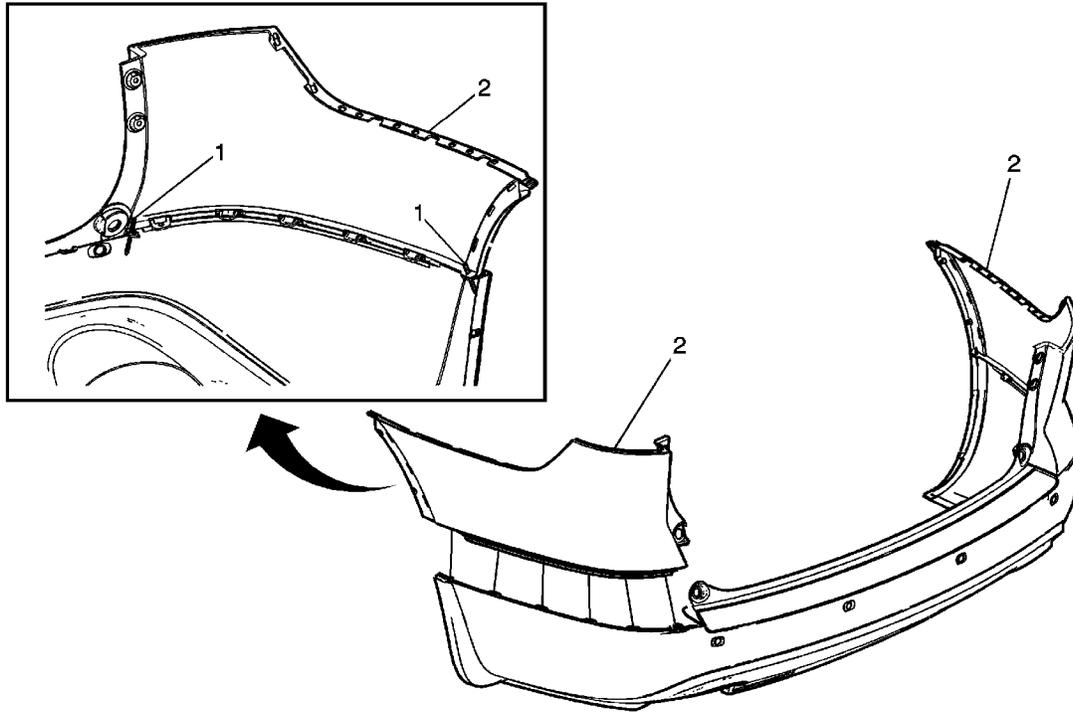
Rear Bumper Fascia Replacement



Callout	Component Name
Preliminary Procedure	
Remove the right and left rear wheelhouse. Refer to Rear Wheelhouse Panel Liner Replacement .	
1	Rear Fascia Bolt (Qty: 2)
2	Rear Fascia Retainers (Qty: 2)
3	Rear Fascia Bolt Cover (Qty: 24)
4	Rear Bumper Fascia Screw (Qty: 8) Caution: Refer to Fastener Caution in the Preface section. Tighten 2 N·m (18 lb in)
5	Rear Fascia Procedure • Disconnect the electrical connectors/harnesses as needed.

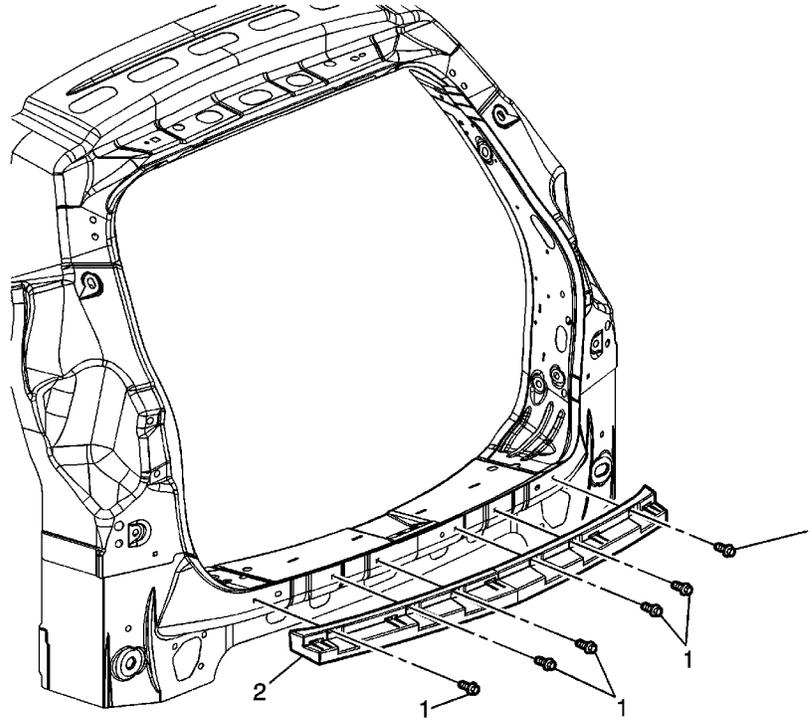
- Transfer any parts as needed.

Rear Bumper Upper Fascia Replacement



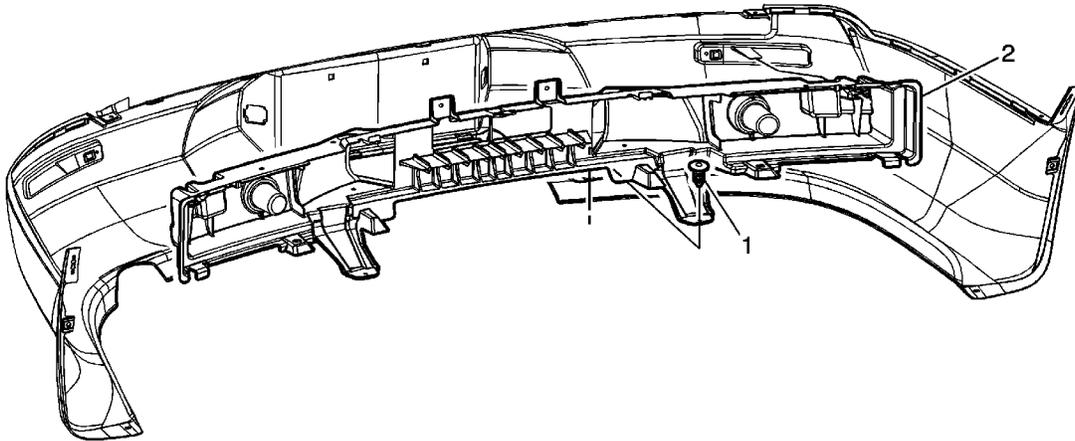
Callout	Component Name
Preliminary Procedure	
Remove the bumper fascia. Refer to Rear Bumper Fascia Replacement .	
1	Rear Bumper Upper Fascia Rivet (Qty: 2) Warning: Approved safety glasses and gloves should be worn when performing this procedure to reduce the chance of personal injury. Procedure Drill out the rivets before removing the upper fascia.
2	Rear Bumper Upper Fascia Tip Use a flat-bladed tool to release the tabs.

Rear Bumper Fascia Support Replacement



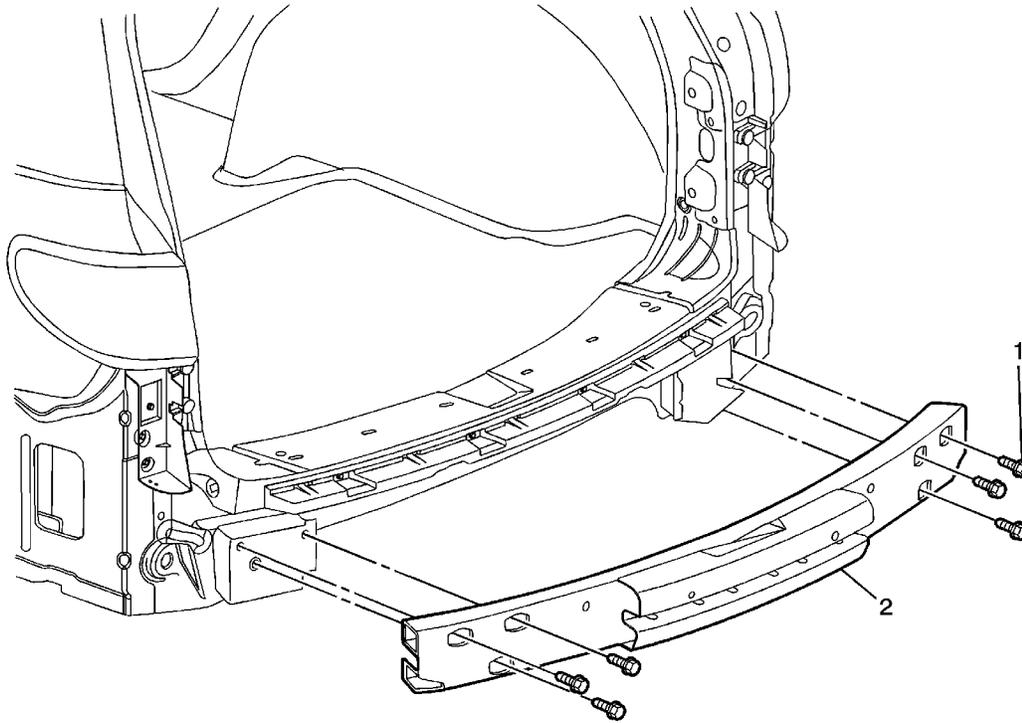
Callout	Component Name
Preliminary Procedure	
Remove the rear bumper fascia. Refer to Rear Bumper Fascia Replacement .	
1	Rear Bumper Fascia Support Bolt (Qty: 6) Caution: Refer to Fastener Caution in the Preface section. Tighten 5 N·m (44 lb in)
2	Rear Bumper Fascia Support

Rear Bumper Fascia Reinforcement Replacement



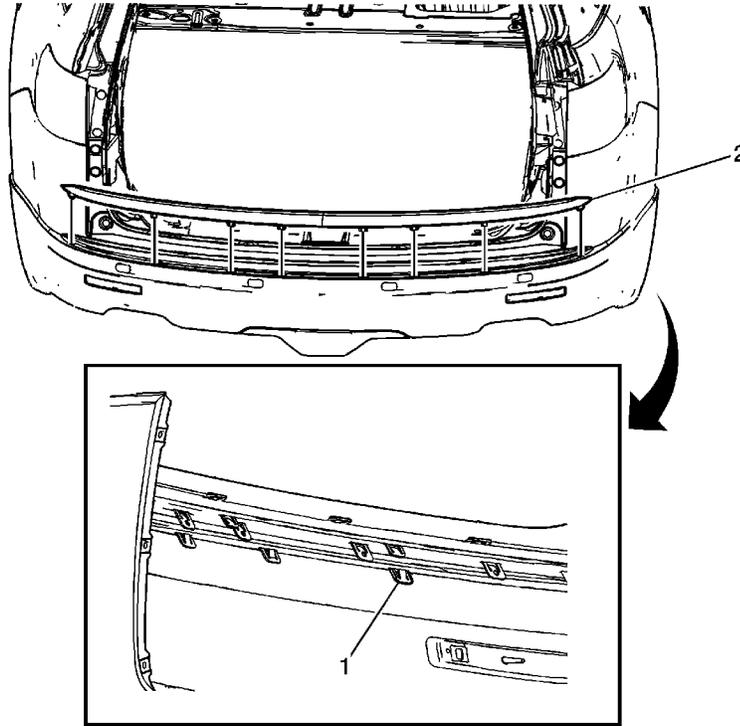
Callout	Component Name
Preliminary Procedure	
Remove the rear bumper fascia. Refer to Rear Bumper Fascia Replacement .	
1	Rear Bumper Fascia Reinforcement Retainer (Qty: 2)
2	Rear Bumper Fascia Reinforcement

Rear Bumper Impact Bar Replacement



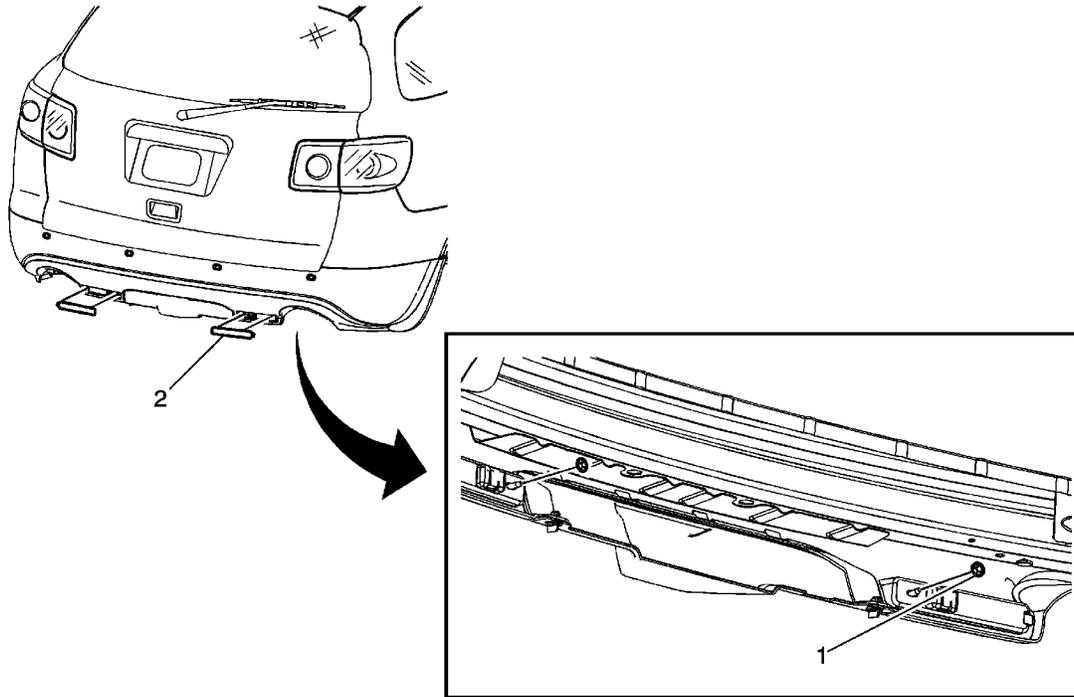
Callout	Component Name
<p>Preliminary Procedure</p>	
<p>Remove the bumper fascia. Refer to Rear Bumper Fascia Replacement.</p>	
<p>1</p>	<p>Rear Bumper Impact Bar Bracket Bolt (Qty: 6)</p> <p>Caution: Refer to Fastener Caution in the Preface section.</p> <p>Tighten 30 N·m (22 lb ft)</p>
<p>2</p>	<p>Rear Bumper Impact Bar</p> <p>Procedure</p> <ol style="list-style-type: none"> 1. Unclip the electrical harness from the impact bar. 2. Transfer the necessary components.

Rear Bumper Step Pad Replacement



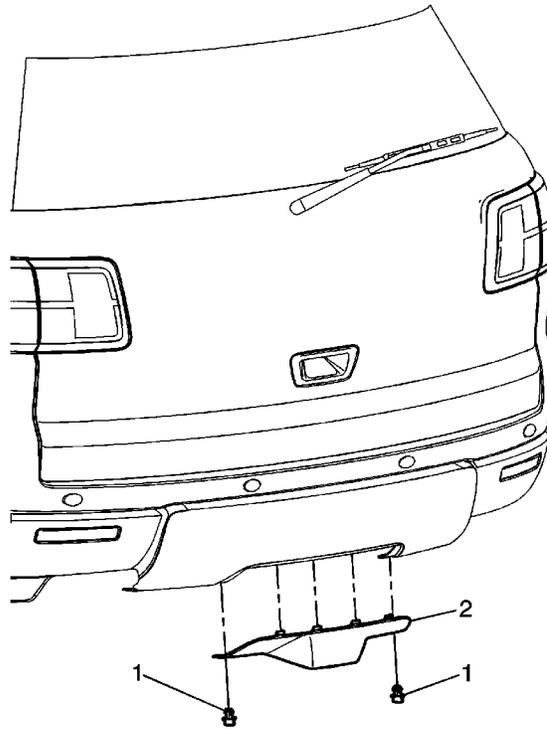
Callout	Component Name
Preliminary Procedure	
Remove the rear bumper fascia. Refer to Rear Bumper Fascia Replacement .	
1	Rear Fascia Step Pad Procedure Reach under the backside of the rear fascia and squeeze the pad clips to release the step pad from the fascia assembly.
2	Rear Bumper Step

Rear Bumper Fascia Reflector Replacement (Enclave and Traverse)



Callout	Component Name
Preliminary Procedure	
Raise and support the vehicle with suitable safety stands. Refer to Lifting and Jacking the Vehicle .	
1	Rear Bumper Fascia Reflector Bolts (Qty: 2) Caution: Refer to Fastener Caution in the Preface section. Tighten 9 N·m (80 lb in)
2	Rear Bumper Fascia Reflector

Rear Bumper Fascia Insert Replacement



Callout	Component Name
1	Rear Fascia Bumper Insert Replacement Plastic Retainer (Qty: 2) Tip Turn the retainers to remove.
2	Rear Fascia Bumper Insert