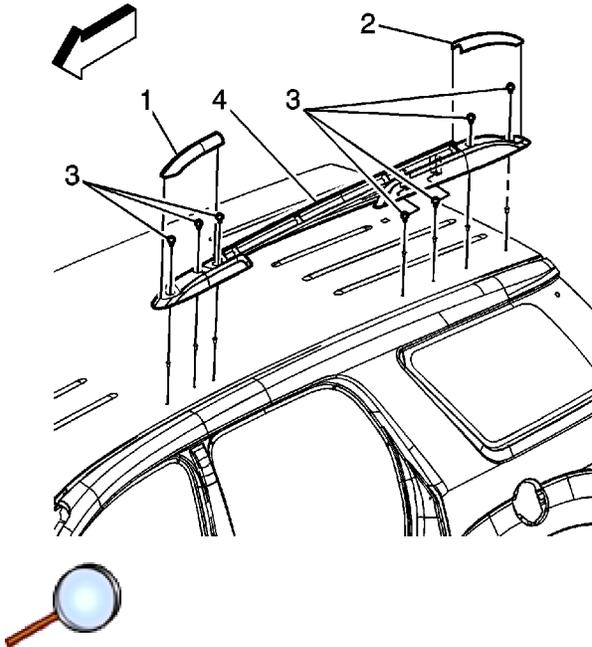


Fastener Tightening Specifications

Application	Specification	
	Metric	English
Luggage Carrier Cross Rail Fastener	5 N·m	44 lb in
Luggage Carrier Cross Rail Cover Fastener	5 N·m	44 lb in
Luggage Carrier Rail Tie Down Fastener	5 N·m	44 lb in
Luggage Carrier Rail Applique Fastener	5 N·m	44 lb in
Luggage Carrier Side Rail Fastener	5 N·m	44 lb in

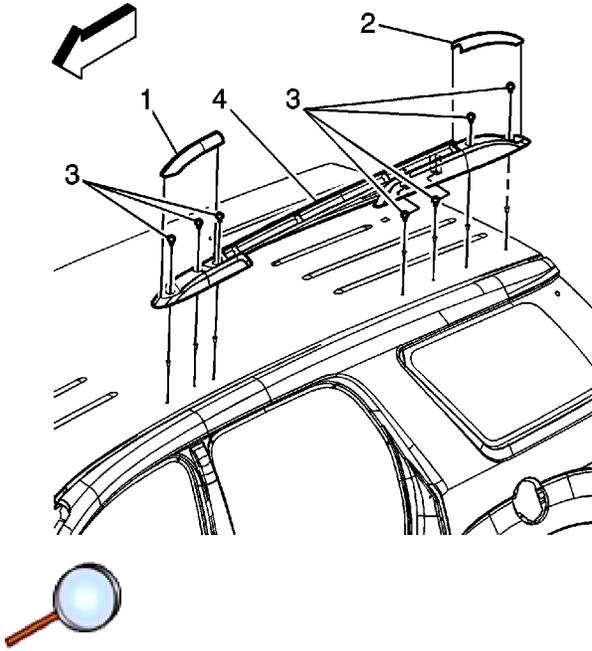
Luggage Carrier Replacement (Enclave)

Removal Procedure



1. Using a flat-bladed tool, carefully remove the finish covers (1, 2) from the luggage carrier side rails (4).
2. Remove the fasteners (3) that retain the side rails to the roof panel.
3. Remove the side rails from the roof panel by sliding forward.

Installation Procedure



1. Position the side rails (4) to the roof panel.

Caution: Refer to [Fastener Caution](#) in the Preface section.

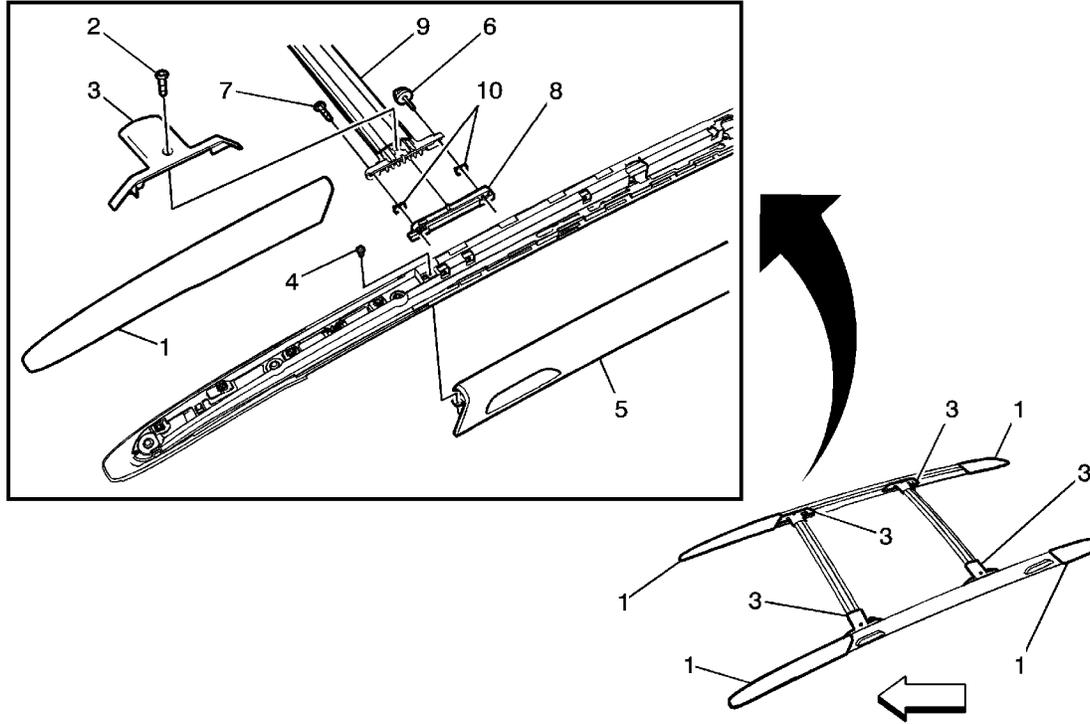
2. Install the fasteners (3) which retain the side rails to the roof panel, starting with the rearmost fasteners first on each side.

Tighten

Tighten the fasteners to 5 N·m (44 lb in).

3. Install and secure the finish covers (1, 2) to the side rails.

Luggage Carrier Cross Rail Replacement (Enclave)



Callout	Component Name
	Luggage Carrier Finish Cover (Qty: 4)
1	<p>Procedure</p> <p>Remove the luggage carrier finish covers from all 4 corners. Refer to Luggage Carrier Replacement.</p> <p>Tip It is necessary to remove the rear cross rail if the front cross rail is being removed.</p>
2	<p>Luggage Carrier Cross Rail Cover Fastener (Qty: 4)</p> <p>Caution: Refer to Fastener Caution in the Preface section.</p> <p>Tighten 5 N·m (44 lb in)</p>
3	Luggage Carrier Cross Rail Cover (Qty: 4)
4	<p>Luggage Carrier Rail Applique Fastener (Qty: 4)</p> <p>Tighten</p>

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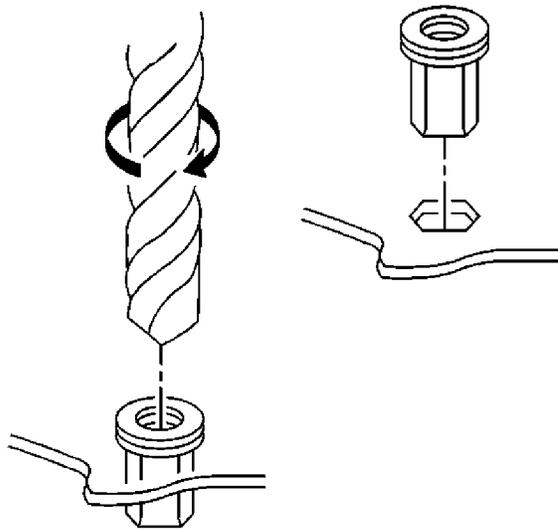
	5 N·m (44 lb in)
5	Luggage Carrier Rail Applique (Qty: 2)
6	<p>Luggage Carrier Rail Retainer Fastener (Qty: 2)</p> <p>Tip Note the location of the number six bolt used for tie down. One in each inside corner of the cross rail.</p> <p>Tighten 5 N·m (44 lb in)</p>
7	<p>Luggage Carrier Cross Rail Fastener (Qty: 2)</p> <p>Tighten 5 N·m (44 lb in)</p>
8	Luggage Carrier Cross Rail Slide (Qty: 2)
9	<p>Luggage Carrier Cross Rail</p> <p>Procedure</p> <ol style="list-style-type: none"> 1. Slide the luggage carrier cross rail to the end of the rail. 2. Unhook the cross rail and slide from the rail. Do this for both sides to remove.
10	Luggage Carrier Cross Rail Slide Nut (Qty: 2)

Luggage Carrier Nut Replacement

Removal Procedure

1. Remove the luggage carrier. Refer to [Luggage Carrier Replacement](#).

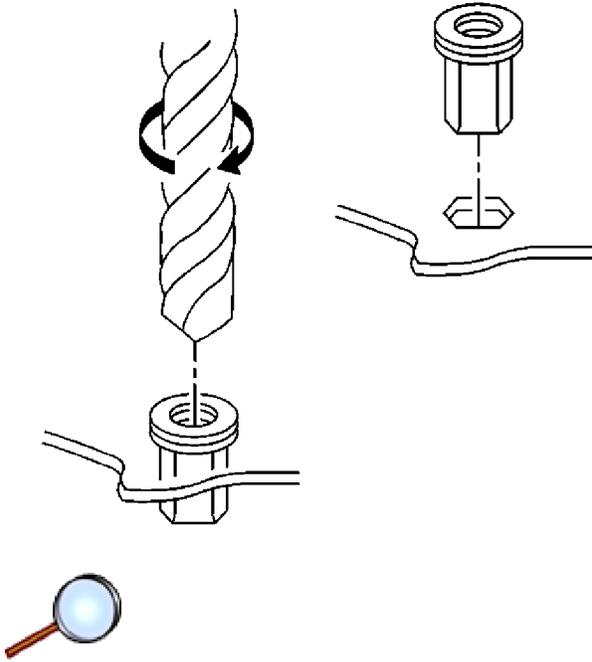
Warning: Refer to [Safety Glasses Warning](#) in the Preface section.



2. Drill through the luggage carrier rivnut head using a 7.5 mm (0.295 in) drill bit.
3. Remove the rivnut from the roof.

Installation Procedure

1. Using a 10 mm (0.3937 in) drill bit, drill the rivnut hex shape hole in the roof out to a round 10 mm hole.



2. Install a replacement rivnut to the hole in roof using a rivnut tool, or equivalent.
3. Install the luggage carrier. Refer to [Luggage Carrier Replacement](#).