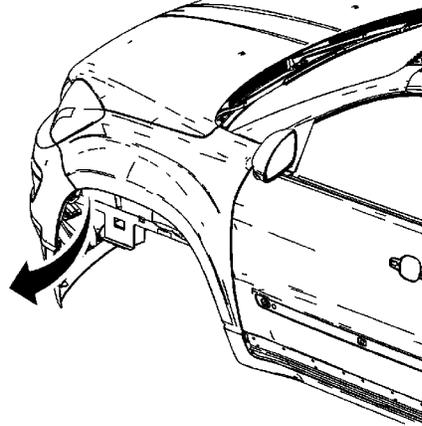
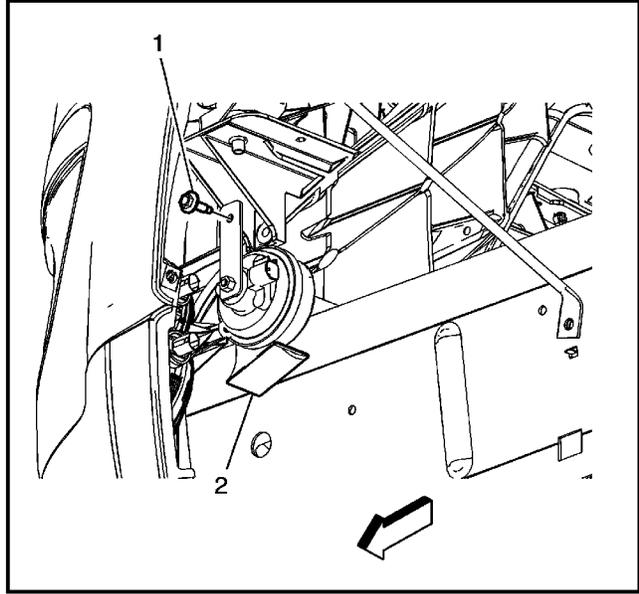


Fastener Tightening Specifications

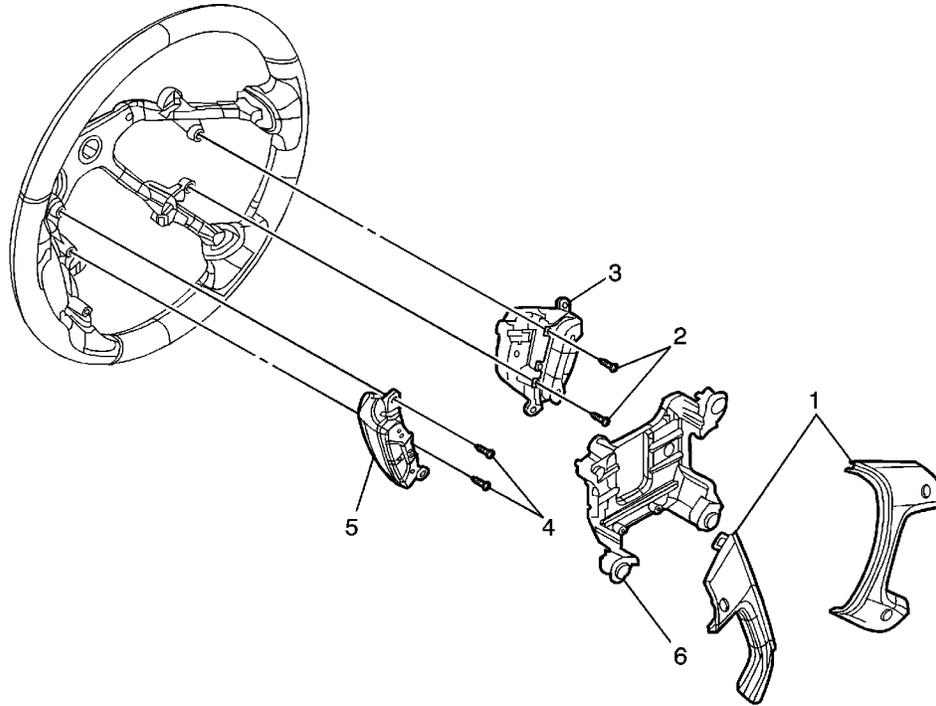
Application	Specification	
	Metric	English
Cruise Control Switch Bolt	2.5 N·m	22 lb in
Horn Bracket Bolt	9 N·m	80 lb in
Radio Control Switch Bolt	2.5 N·m	22 lb in

Horn Replacement



Callout	Component Name
Preliminary Procedure	
Remove the front wheelhouse liner (front). Refer to Front Wheelhouse Front Liner Replacement .	
1	Horn Bolt Caution: Refer to Fastener Caution in the Preface section. Tighten 9 N·m (80 lb in)
2	Horn Procedure Disconnect the electrical connector.

Steering Wheel Horn Switch Replacement



Callout	Component Name
Preliminary Procedure	
Remove the inflatable restraint steering wheel module. Refer to Inflatable Restraint Steering Wheel Module Replacement .	
1	Steering Wheel Spoke Cover (Qty: 2) Tip Use gentle pressure to disengage the steering wheel spoke covers from the steering wheel.
2	Radio Control Switch Bolt (Qty: 2) Caution: Refer to Fastener Caution in the Preface section. Tighten 2.5 N·m (22 lb in)
3	Radio Control Switch Procedure

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	Disconnect any electrical connectors as needed.
4	Cruise Control Switch Bolt (Qty: 2) Tighten 2.5 N·m (22 lb in)
5	Cruise Control Switch Procedure Disconnect any electrical connectors as needed.
6	Horn Switch Procedure Disconnect any electrical connectors as needed. Tip Use gentle pressure to disengage the horn switch from the steering wheel.