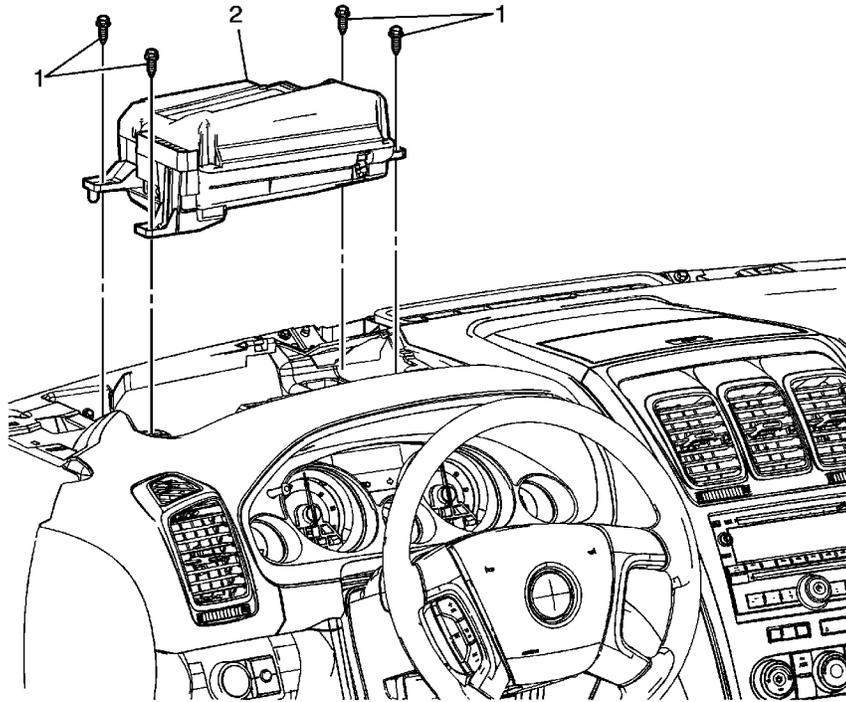


Fastener Tightening Specifications

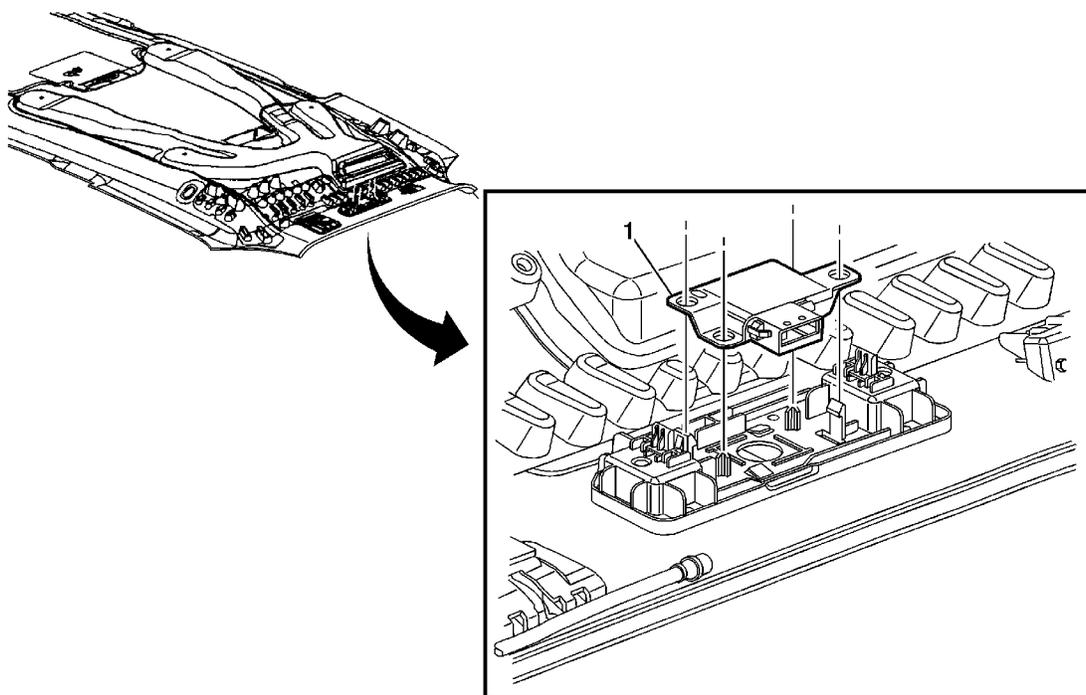
Application	Specification	
	Metric	English
Instrument Panel Cluster Screws	2 N·m	18 lb in
Instrument Panel Heads Up Display Module Bolts	2 N·m	18 lb in

Instrument Cluster Head Up Display Replacement



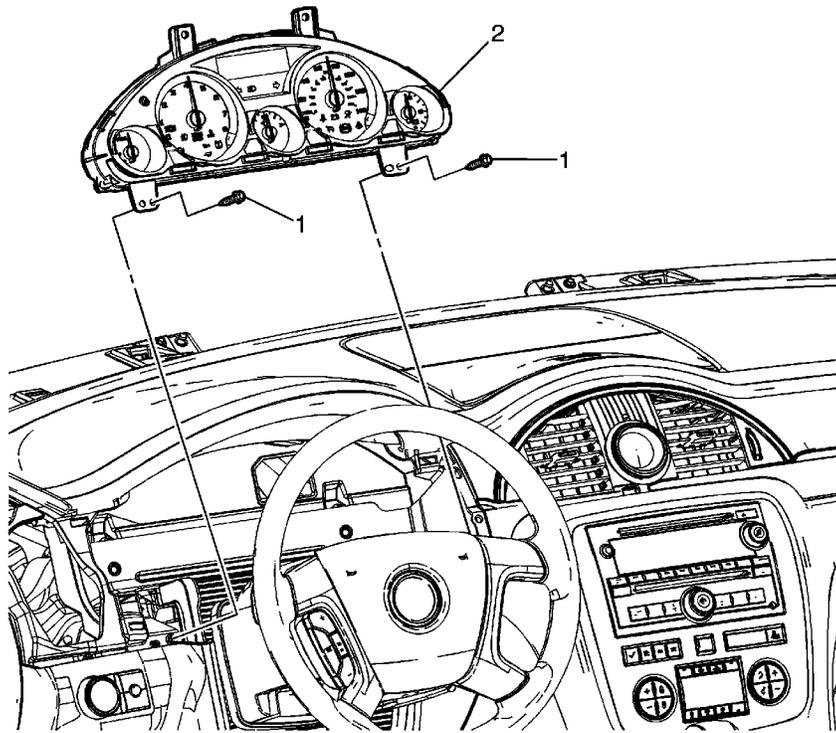
Callout	Component Name
<p>Preliminary Procedure</p>	
<p>Remove the instrument panel upper trim panel. Refer to Instrument Panel Upper Trim Panel with Windshield Defroster Nozzle Grille Replacement.</p>	
<p>1</p>	<p>Head Up Display Module Bolt (Qty: 4)</p> <p>Caution: Refer to Fastener Caution in the Preface section.</p> <p>Tighten 2 N·m (18 lb in)</p>
<p>2</p>	<p>Head Up Display Module Assembly</p> <p>Procedures</p> <ol style="list-style-type: none"> 1. Disconnect the electrical connections. 2. Refer to Control Module References for programming and setup information.

Electronic Compass Module Replacement



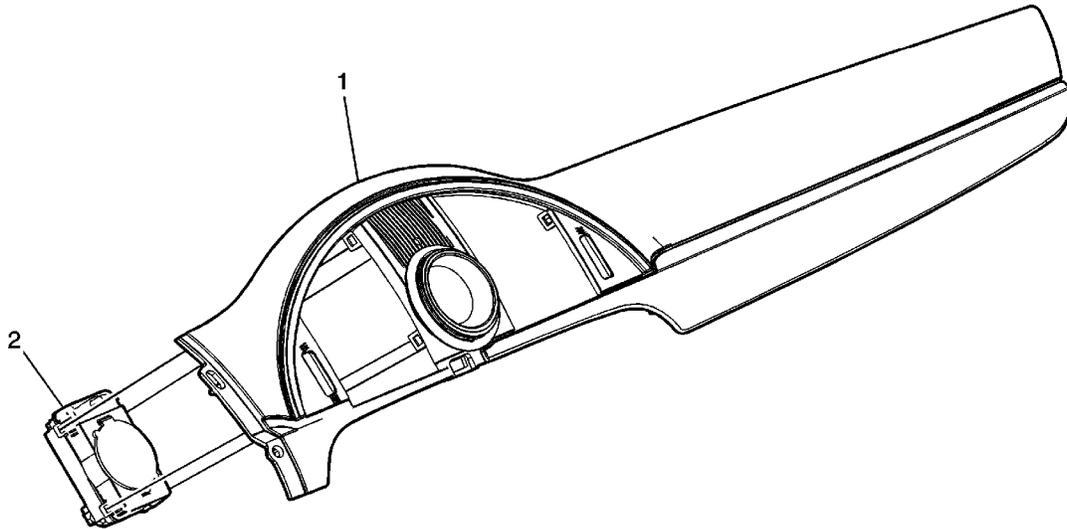
Callout	Component Name
<p>Preliminary Procedure</p> <p>Lower the headliner. Refer to Headlining Trim Panel Replacement.</p>	
<p>1</p>	<p>Electronic Compass Module</p> <p>Procedure</p> <ol style="list-style-type: none"> 1. Disconnect the electrical connectors. 2. For programming and set up information, refer to Control Module References. 3. Unsnap the electronic compass module from the panel.

Instrument Cluster Replacement (Enclave)



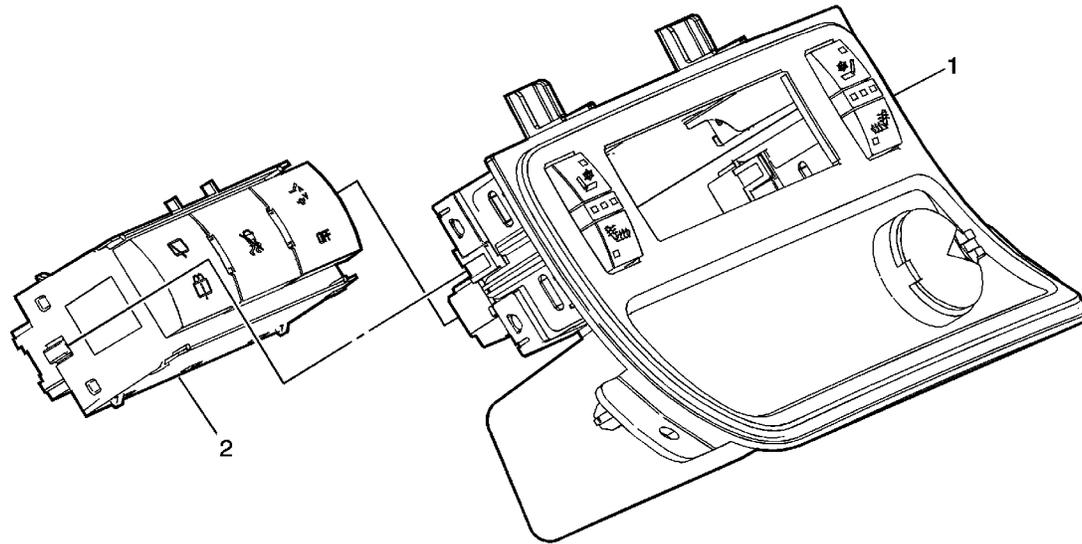
Callout	Component Name
<p>Preliminary Procedure</p> <p>Remove the instrument cluster trim plate applique. Refer to Instrument Panel Cluster Trim Plate Applique Replacement.</p>	
<p>1</p>	<p>Instrument Cluster Screw (Qty: 2)</p> <p>Caution: Refer to Fastener Caution in the Preface section.</p> <p>Tighten 2 N·m (18 lb in)</p>
<p>2</p>	<p>Instrument Cluster Assembly</p> <p>Procedure</p> <ol style="list-style-type: none"> 1. Disconnect the electrical connections. 2. After replacing the instrument panel cluster, remove the instrument panel cluster fuse for a few seconds and then install the fuse. 3. Refer to Control Module References for programming and setup information.

Clock Replacement (Enclave)



Callout	Component Name
1	Instrument Panel Trim Panel - Center Refer to Instrument Panel Center Trim Panel Replacement .
2	Clock Assembly Procedure Unsnap the clock assembly from the trim plate.

Accessory Switch Replacement



Callout	Component Name
1	Front Floor Console Accessory Housing Refer to Front Floor Console Accessory Housing Replacement .
2	Accessory Switch Assembly Procedure Unsnap the switch assembly from the front floor console accessory housing.